

Trinity River Division

# CASTING PARTS



## Trinity River Division

# CASTING PARTS



## Trinity River Division

# CASTING PARTS



Gather together everything you'll need to make the casting

## Trinity River Division

---

---

# CASTING PARTS



Start with Part-A and shake well



## Trinity River Division

# CASTING PARTS



Pour Part-A into your mixing vessel

## Trinity River Division

# CASTING PARTS



Then pour in an equal amount of Part-B

## Trinity River Division

# CASTING PARTS



Shake the mixture well

## Trinity River Division

---

---

# CASTING PARTS



Fill up your mold with the liquid plastic



## Trinity River Division

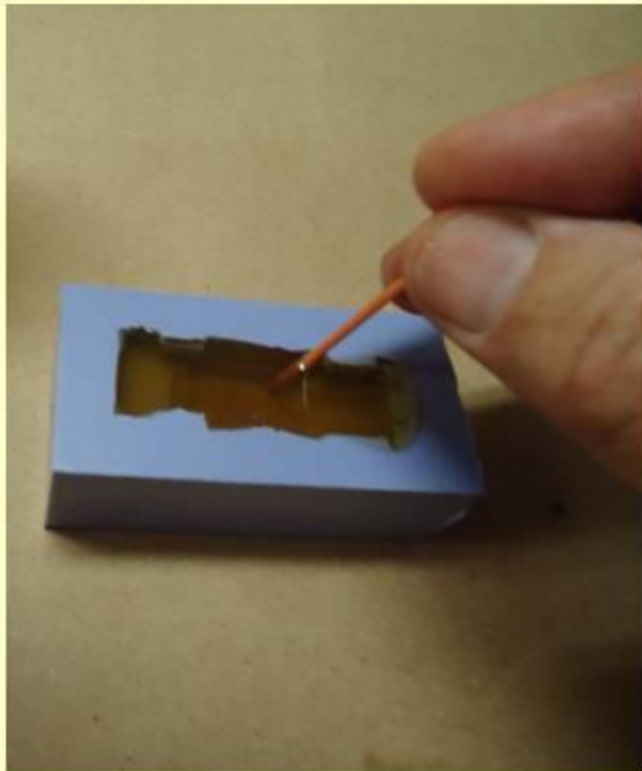
# CASTING PARTS



Have some other molds handy to use up all the plastic

## Trinity River Division

# CASTING PARTS



Tap, shake, and poke with a toothpick to release trapped bubbles

## Trinity River Division

# CASTING PARTS



Stop when it begins to set

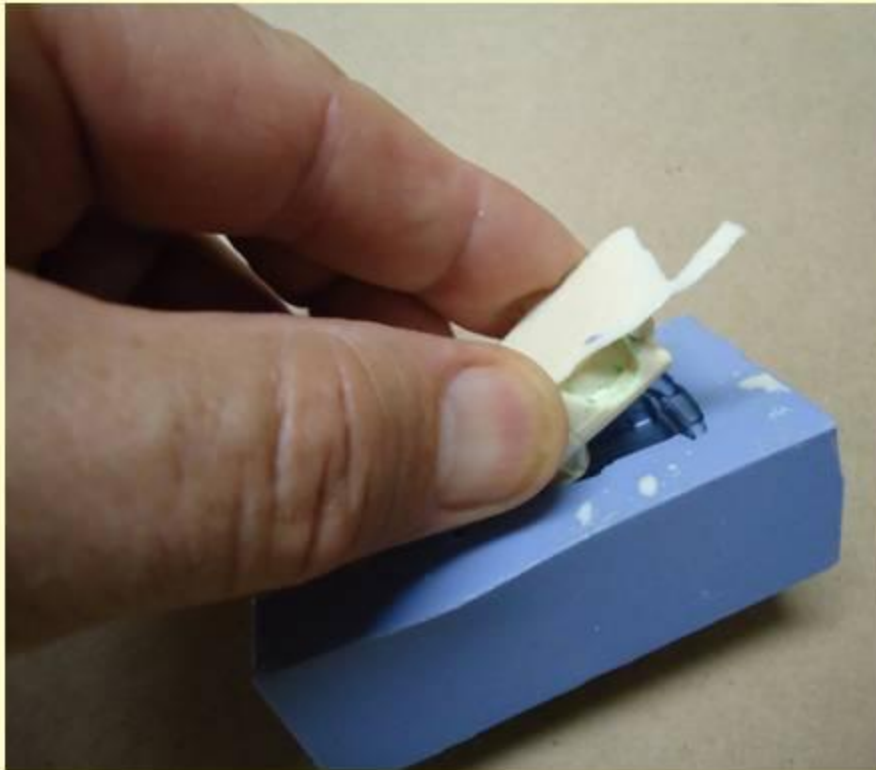


Let sit until fully set and  
no longer tacky



## Trinity River Division

# CASTING PARTS



Then remove the casting being careful of under cuts

## Trinity River Division

# CASTING PARTS

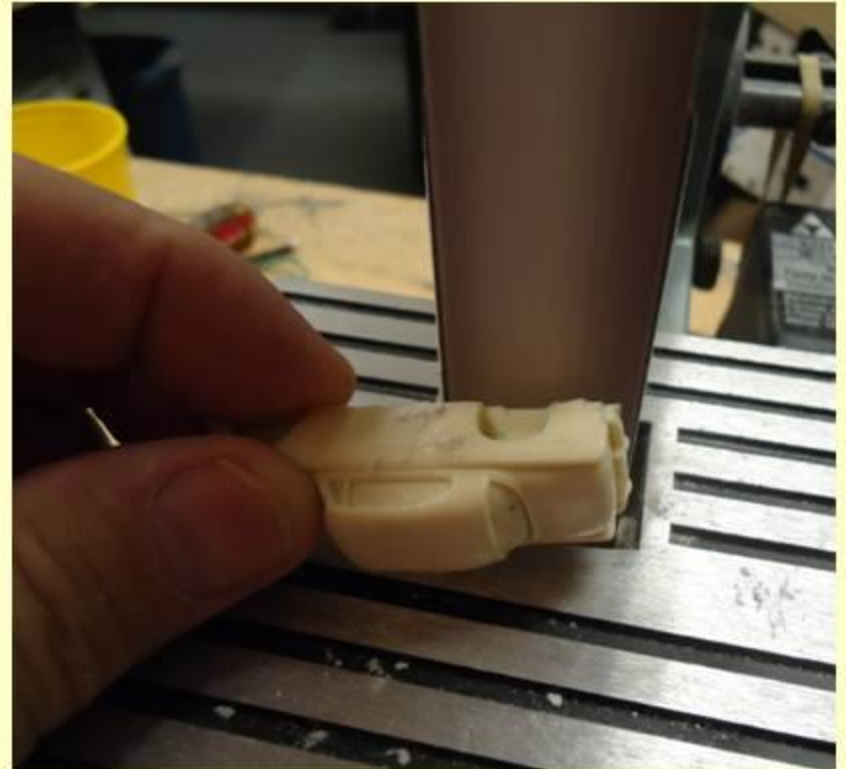


Clean your mixing vessel by peeling the plastic film away



## Trinity River Division

# CASTING PARTS



Trim the flash and sand/file the bottom flat